AIR CONDITIONERS



ML14XC1

MERIT® Series R-410A

PRODUCT SPECIFICATIONS

Bulletin No. 210834 March 2018 Supersedes January 2018

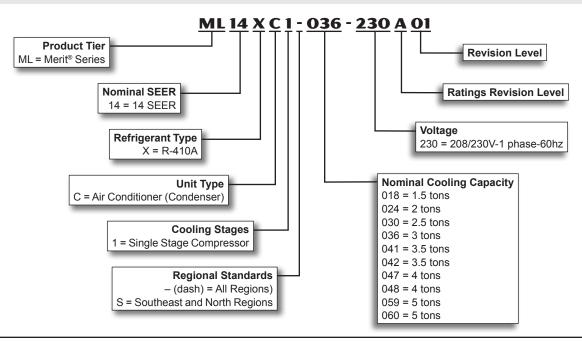






SEER up to 17.00 1.5 to 5 Tons Cooling Capacity - 18,000 to 60,000 Btuh

MODEL NUMBER IDENTIFICATION

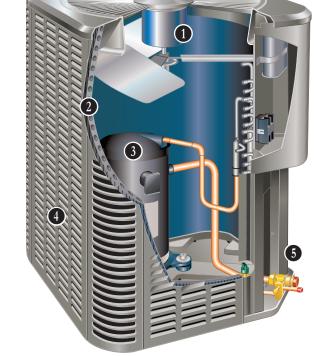


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NOTE!

For the latest AHRI System Matches please see the Residential Matchup Tool at www.LennoxPros.com or see the separate document AHRI Air Conditioner Matches that contains all outdoor unit matches.



WARRANTY

Compressor - limited warranty for five years in residential installations and five years in non-residential installations.

All other covered components - five years in residential installations and one year in non-residential installations.

Note - Refer to Lennox Equipment Limited Warranty certificate included with unit for specific details.

APPROVALS

AHRI Certified to AHRI Standard 210/240-2008.

Sound rated in Lennox reverberant sound test room in Accordance with test conditions included in AHRI Standard 270-2008.

Tested in the Lennox Research Laboratory environmental test room.

Rated According to U.S. Department of Energy (DOE) test procedures.

Region specific models meet the minimum efficiency requirements for U.S DOE Federal Regional Standards in that area

Units and components within bonded for grounding to meet safety standards for servicing required by UL, NEC and CEC.

Units are ETL certified for the U.S. and Canada. ISO 9001 Registered Manufacturing Quality System. For expanded ratings, see www.LennoxPros.com.

APPLICATIONS

1.5 through 5 ton.

Sound levels as low as 73 dB.

Single-phase power supply.

Vertical air discharge allows concealment behind shrubs at grade level or out of sight on a roof.

Matching add-on furnace indoor coils or air handlers provide a wide range of cooling capacities and applications. See AHRI System Matches.

See Indoor Coils and Air Handlers sections for data.

Units shipped completely factory assembled, piped and wired. Each unit test operated at the factory ensuring proper operation.

Installer must set air conditioner, connect refrigerant lines and make electrical connections to complete job.

REFRIGERATION SYSTEM

R-410A Refrigerant

Non-chlorine, ozone friendly, R-410A.

Unit pre-charged with refrigerant.

See Specification table.



1 Outdoor Coil Fan

Direct drive fan moves large air volumes uniformly through entire condenser coil for high refrigerant cooling capacity.

Vertical air discharge minimizes operating sounds and eliminates damage to lawn and shrubs.

Fan motor has sleeve bearings (-018 through -048 and -060 models), ball bearings (-059 model) and is inherently protected.

Motor totally enclosed for maximum protection from weather, dust and corrosion.

Rain shield on motor provides additional protection from moisture.

Louvered steel top fan guard furnished as standard.

Fan service access accomplished by removal of top panel.

High Pressure Switch

Shuts off unit if abnormal operating conditions cause the discharge pressure to rise above setting.

Protects compressor from excessive condensing pressure.

Manual reset.

2 Lennox Quantum™ Coil

Enhanced aluminum alloy tube/enhanced fin coil for superior corrosion resistance.

Lennox designed and fabricated coil.

Ripple-edged aluminum fins.

Aluminum tube construction.

Lanced fins provide maximum exposure of fin surface to air stream resulting in excellent heat transfer.

Fin collars grip tubing for maximum contact area.

Flared shoulder tubing connections/silver soldering construction.

Coil is factory tested under high pressure to ensure leakproof construction.

Steel louvered panels provide complete coil protection.

Panels can be completely removed for servicing.

High Capacity Liquid Line Drier

Furnished with unit for field installation.

Approved for use with R-410A systems.

Traps any moisture or dirt that could contaminate the refrigerant system.

Refrigerant Flow Control

Units applicable to RFCIV METERING SYSTEM **RFCIV** expansion valve **ORIFICE BODY** "BULLET" (On Coil) systems or RFC **ORIFICE** systems when matched with LIQUID specific indoor coils. O-RING LINE LIQUID RFCIV: LINE SCREEN Accurately meters SEAL refrigerant in

Refrigerant control

system.

is accomplished by exact sizing of refrigerant metering orifice.

SWEAT

CONNECTION

The principle involves matching indoor coil with proper bore size of orifice in metering device.

Equalizes pressure shortly after compressor stops, unit starts unloaded, eliminating need for additional controls.

Furnished with air conditioner.

Optional Accessories

Expansion Valve Kits

Must be ordered extra and field installed on certain indoor units. See Refrigerant Metering Devices table. Chatleff-style fittings.

Freezestat

Installs on or near the vapor line of the indoor coil or on the suction line.

Senses suction line temperature and cycles the compressor off when suction line temperature falls below it's setpoint.

Opens at 29°F and closes at 58°F.

Loss of Charge Switch Kit

Helps protect the compressor from damage due low refrigerant charge conditions.

SPST, normally-closed switch, automatic reset switch mounted on suction line.

Refrigerant Line Kits

Refrigerant lines (suction & liquid) are shipped refrigeration clean. Lines are cleaned, dried, pressurized and sealed at factory.

Suction line fully insulated.

Lines are stubbed at both ends.

Not available for -059-060 models. Must be field fabricated.

COMPRESSOR

Scroll C

3 Scroll Compressor

Compressor features high efficiency with uniform suction flow, constant discharge flow, high volumetric efficiency and quiet operation.

Compressor consists of two involute spiral scrolls matched together to generate a series of crescent shaped gas pockets between them.

During compression, one scroll remains stationary while the other scroll orbits around it.

Gas is drawn into the outer pocket, the pocket is sealed as the scroll rotates.

As the spiral movement continues, gas pockets are pushed to the center of the scrolls. Volume between the pockets is simultaneously reduced.

When the pocket reaches the center, gas is now at high pressure and is forced out of a port located in the center of the fixed scrolls.

During compression, several pockets are compressed simultaneously resulting in a smooth continuous compression cycle.

Continuous flank contact, maintained by centrifugal force, minimizes gas leakage and maximizes efficiency.

Scroll compressor is tolerant to the effects of slugging and contaminants. If this occurs, scrolls separate, allowing liquid or contaminants to to be worked toward the center and discharged.

Low gas pulses during compression reduces operational sound levels.

Compressor motor is internally protected from excessive current and temperature.

Compressor is installed in the unit on resilient rubber mounts for vibration free operation.

Compressor Crankcase Heater (-041, -047, -048, -059 & -060 Models)

Protects against refrigerant migration that can occur during low ambient operation.

Optional Accessories

Compressor Crankcase Heater (Optional for 018-024-030-036-042)

Protects against refrigerant migration that can occur during low ambient operation.

Compressor Sound Cover

A reinforced vinyl compressor cover containing a 1-1/2 inch thick batt of fiberglass insulation.

All open edges are sealed with a one-inch wide hook and loop fastening tape.

CONTROLS

Optional Accessories

Compressor Hard Start Kit

Single-phase units are equipped with a PSC compressor motor. This type of motor normally doesn't need a potential relay and start capacitor.

In conditions such as low voltage, this kit may be required to increase the compressor starting torque.

Compressor Low Ambient Cut-Off Switch

Non-adjustable switch (low ambient cut-out) prevents compressor operation when outdoor temperature is below 35°F.

Compressor Time-Off Control

Kit prevents compressor short-cycling and allows time for suction and discharge pressure to equalize.

Permits compressor start-up in an unloaded condition.

Automatic reset with 5 minute delay between compressor shut-off and start-up.

Indoor Blower Off Delay Relay

Delays the indoor blower-off time during the cooling cycle.

See AHRI System Matches for usage.

Low Ambient Kit

Air conditioners operate satisfactorily in the cooling mode down to 45°F outdoor air temperature without any additional controls.

Kit can be added in the field enabling unit to operate properly down to 30°F in the cooling mode.

Crankcase heater and freezestat should be installed on compressors equipped with a Low Ambient Kit.

A compressor lock-out thermostat should be added to terminate compressor operation below recommended operation conditions.

Thermostat

Thermostat not furnished with unit. See Thermostat bulletins in Controls Section and Lennox Price Book.

CABINET

4 Heavy gauge steel cabinet with five station metal wash process.

Louvered heavy gauge steel panels surround unit on all four sides to prevent damage to the coil.

Powder paint finish provides superior rust and corrosion protection.

Control box is conveniently located with all controls factory wired.

Corner patch plate allows access to compressor components.

Drainage holes are provided in base section for moisture removal.

PermaGuard™ Unit Base

Durable zinc-coated base section resists rust and corrosion.

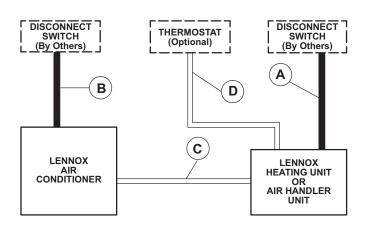
5 Refrigerant Line Connections, Electrical Inlets, Service Valves

Sweat connection suction and liquid lines are located on corner of unit cabinet.

Fully serviceable brass service valves prevent corrosion and provide access to refrigerant system. Suction valve can be fully shut off, while liquid valve may be front seated to manage refrigerant charge while servicing system.

Refrigerant line connections and field wiring inlets are located in one central area of cabinet for easy access. See dimension drawing.

FIELD WIRING



- A Two Wire Power (not furnished). See Indoor Unit Electrical Data
- B Two Wire Power (not furnished). See Electrical Data
- C Four Wire Low Voltage (not furnished). 18 ga. minimum
- D Five Wire Low Voltage (not furnished). 18 ga. minimum

All wiring must conform to NEC or CEC and local electrical codes.

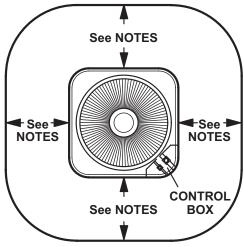
Optional Accessories

Unit Stand-Off Kit

Black high density polyethylene feet are available to raise unit off of mounting surface away from damaging moisture.

Four feet are furnished per order number.

INSTALLATION CLEARANCES - IN. (MM)



NOTES:

Service clearance of 30 in. (762 mm) must be maintained on one of the sides adjacent to the control box.

Clearance to one of the other three sides must be 36 in. (914 mm)

Clearance to one of the remaining two sides may be 12 in. (305 mm) and the final side may be 6 in. (152 mm). A clearance of 24 in. must be maintained between two units. 48 in. (1219 mm) clearance required on top of unit.

SPECIFICA	ATIONS						
General	Model No. All Reg	jions	ML14XC1-018	ML14XC1-024	ML14XC1-030	ML14XC1-036	ML14XC1-041
Data	Southeast and North Reg	jions	ML14XC1S018	ML14XC1S024	ML14XC1S030	ML14XC1S036	
	Nominal Tor	nage	1.5	2	2.5	3	3.5
Indoor U	Init Expansion Valve (TXV) (If nee	eded)	12J18	12J18	12J18	12J19	12J20
	RFCIV Metering Orifice L	sage	0.052	0.060	0.060	0.071	N/A
Connections	Liquid line o.c	in.	3/8	3/8	3/8	3/8	3/8
(sweat)	Suction line o.c	in.	3/4	3/4	3/4	7/8	7/8
¹ Refrigerant (R	-410A) furnished		4 lbs. 9 oz.	4 lbs. 9 oz.	5 lbs. 8 oz.	7 lbs. 1 oz.	9 lbs. 0 oz.
Outdoor	Net face area Out	er coil	13.22	16.33	21.00	16.33	21.00
Coil	sq. ft. Inne	er coil				15.75	20.25
	Tube diamete	r - in.	5/16	5/16	5/16	5/16	5/16
	Number of	rows	1	1	1	2	2
	Fins pe	rinch	26	26	26	22	22
Outdoor	Diamete	r - in.	18	22	22	22	22
Fan	Number of b	lades	3	3	3	3	3
	Mot	or hp	1/10	1/6	1/6	1/6	1/6
		Cfm	2290	3160	3160	3160	3050
		Rpm	1075	825	825	825	825
	1	Natts	160	215	215	190	190
Shipping Data	- Ibs. 1 package		134	152	169	175	192
ELECTRICA	AL DATA						
	Line voltage data - 60 hz	- 1ph	208/230V	208/230V	208/230V	208/230V	208/230V
² M	aximum overcurrent protection (a	mps)	20	25	25	30	30
	³ Minimum circuit amp	acity	11.9	14.6	17	18	19.3
Compressor	Rated load	amps	9.0	10.9	12.8	13.6	14.7
	Locked rotor	amps	48	59.3	67.8	79	75
	Power	actor	0.97	0.97	0.97	0.96	0.96
Condenser	Full load	amps	0.7	1	1	1	1
Fan Motor	Locked rotor	amps	1.3	1.9	1.9	1.9	1.9
OPTIONAL	ACCESSORIES - ORD	ER S	SEPARATEL	Y			
		3M04	•	•	•	•	
•	Fa	ctory					•
Compressor Ha		0J42	•	•	•		
Start Kit	•	3M91	•	•	•	•	•
Compressor Lo	ow Ambient Cut-Off Switch 4	5F08	•	•	•	•	•
Compressor So	ound Cover 6	9J03	•	•	•	•	•
Compressor Ti		7J27		•	•	•	•
Freezestat	3/8 in. tubing 9	3G35	•	•	•	•	•
	_	0A93	•	•	•	•	•
Indoor Blower	<u>~</u>	3M81	•	•	•	•	•
Loss of Charge	<u> </u>	4M23	•	•	•	•	•
⁴ Low Ambient	Kit (Fan Cycling) 3-	4M72	•	•	•	•	•
Refrigerant Lin	e L15-41-20, L15-4	1-30,	•	•	•		
Sets	L15-41-40, L15-4	11-50					
	L15-65-30, L15-6 L15-	5-40, 65-50				•	•
Unit Stand-Off		4J45		•	•	•	•

 $[\]ensuremath{\mathsf{NOTE}}$ - Extremes of operating range are plus 10% and minus 5% of line voltage.

¹ Refrigerant charge sufficient for 15 ft. length of refrigerant lines. For longer line set requirements see the Installation Instructions for information about line set length and additional refrigerant charge required.

² HACR type circuit breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

 $^{^{\}rm 4}$ Crankcase Heater and Freezestat are recommended with Low Ambient Kit.

SPECIFIC			1		1		
General		_	ML14XC1-042	ML14XC1-047	ML14XC1-048	ML14XC1-059	ML14XC1-060
Data	Southeast and North Re	_					
	Nominal To		3.5	4	4	5	5
Indo	or Unit Expansion Valve (TXV) (If n	,		12J20	12J20	12J20	12J20
	RFCIV Metering Orifice		0.081	N/A	0.083	N/A	0.097
Connections	Liquid line o			3/8	3/8	3/8	3/8
(sweat)	Suction line o	.d in.	_	7/8	7/8	1-1/8	1-1/8
	R-410A) furnished		8 lbs. 12 oz.	11 lbs. 0 oz.	9 lbs. 12 oz.	11 lbs. 13 oz.	12 lbs. 0 oz.
Outdoor Coil	fu	uter coil		22.17	21.00	29.09	29.09
COII		ner coil		21.33	20.25	28.16	28.16
	Tube diame		5/16	5/16	5/16	5/16	5/16
	Number		2	2	2	2	2
		er inch	 	22	22	22	22
Outdoor Fan		ter - in.	22	26	22	26	26
· uii	Number of		3	4	4	4 (2)	4
	M	otor hp		1/3	1/4	1/3	1/3
		Cfm		4400	3600	4550	4550
		Rpm		825	825	820	825
Chinning Date	a lba 4 paakaga	Watts	190 211	310 231	310 218	215 253	310 267
	a - Ibs. 1 package		211	231	210	253	207
ELECTRIC	CAL DATA	4 . 1.		000/0001/	000/000/	000/000/	000/000
	Line voltage data - 60 h	•		208/230V	208/230V	208/230V	208/230V
	² Maximum overcurrent protection			35	40	45	50
0	³ Minimum circuit ar			21.9	24.2	28.8	29.6
Compressor	Rated load		17.9	16.1	18	20.8	22.2
	Locked roto		112	105.5	117	127.1	127.9
0		r factor		0.98	0.96	0.98	0.98
Condenser Fan Motor	Full load	•		1.8	1.7	2.8	1.8
	Locked roto		'	2.9	3.2		2.9
	AL ACCESSORIES - ORDI		1		ı		ı
Compressor (93M04					
		actory		•	•	•	•
Compressor I Start Kit	•	10J42			•		
		88M91		•	•	•	•
	Low Ambient Cut-Off Switch	45F08		•	•	•	•
Compressor		69J03		•	•	•	•
	Time-Off Control	47J27		•	•	•	•
Freezestat	•	93G35		•	•	•	•
landa an Diana	5/8 in. tubing	50A93		•	•	•	•
Indoor Blower Off Delay Relay58M81Loss of Charge Switch Kit84M23			•	•	•	•	
		84M23		•	•	•	•
LOW AMDIEN	, ,	34M72		•	•	•	•
Refrigerant Li	ine L15-65-30, L15		•	•	•	•	
Sets	L15 Field Fa	5-65-50 bricate				•	•
Unit Stand-Of		94J45		•	•		•
Unit Stand-Of	I IXIL	34343		•			

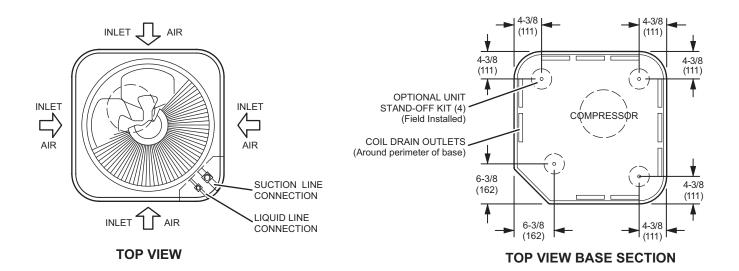
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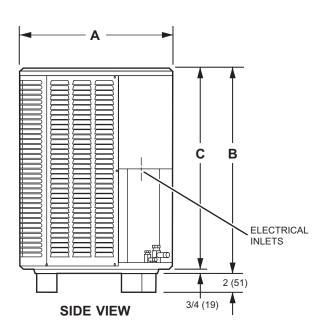
¹ Refrigerant charge sufficient for 15 ft. length of refrigerant lines. For longer line set requirements see the Installation Instructions for information about line set length and additional refrigerant charge required.

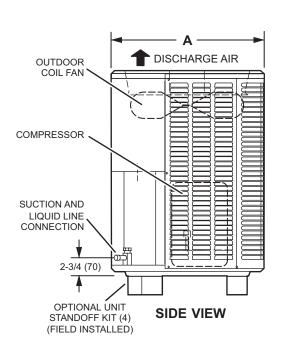
² HACR type circuit breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

 $^{^{\}rm 4}$ Crankcase Heater and Freezestat are recommended with Low Ambient Kit.







Model	Α		В		С	
Wodei	inches	mm	inches	mm	inches	mm
018	24-1/4	616	29-1/4	743	28-1/2	724
024	28-1/4	718	29-1/4	743	28-1/2	724
030	28-1/4	718	37-1/4	946	36-1/2	927
036	28-1/4	718	29-1/4	743	28-1/2	724
041	28-1/4	718	37-1/4	946	36-1/2	927
042	28-1/4	718	37-1/4	946	36-1/2	927
047	32-1/4	817	33-1/4	845	32-1/2	826
048	28-1/4	718	37-1/4	946	36-1/2	927
059	32-1/4	817	43-1/4	1099	42-1/2	1080
060	32-1/4	817	43-1/4	1099	42-1/2	1080

SOUND DATA Octave Band Linear Sound Power Levels dB, re 10-12 Watts ¹ Unit ¹ Sound Rating Center Frequency - HZ Model Number (dB) 125 250 500 1000 2000 4000 8000 018 53.0 58.5 66.5 69.5 65.0 62.5 54.5 73 024 56.0 66.0 72.0 71.0 67.0 63.0 56.5 76 70.5 72.5 030 55.0 64.5 67.5 61.0 54.0 76 036 58.0 67.5 71.5 70.5 66.5 61.5 55.0 76 041 64.0 70.0 69.0 74 56.5 66.0 62.5 56.0 042 56.0 65.0 71.0 71.5 67.5 62.0 55.0 76 047 61.5 71.5 76.5 75.5 71.5 65.5 56.5 80 048 61.5 68.0 73.5 72.5 69.0 64.0 56.5 78 059 62.0 73.0 71.0 69.0 63.5 55.0 77 69.5 75.0 75.0 060 63.5 70.0 70.5 68.0 61.0 80

NOTE - the octave sound power data does not include tonal correction.

TXV/ORIFICE USAGE

Use this table for C35, CH23, CH33, CH35 and CR33 Field Installed TXV/Orifice Match-Ups.

Model	Refrigerant M (RFC)	Thermal Expansion	
	Order No.	Orifice Size	Valve (TXV)
018	10W94	0.052	12J18
024	10W97	0.060	12J18
030	11W00	0.067	12J18
036	11W01	0.071	12J19
041	N/A	N/A	12J20
042	11W06	0.081	12J20
047	N/A	N/A	12J20
048	11W07	0.083	12J20
059	N/A	N/A	12J20
060	10M13	0.097	12J20

CX35 and CX38 upflow coils and all Lennox air handlers are shipped with a factory installed TXV. In most cases, no change out of the valve is needed.

If a change out is required it will be listed in the "TXV SUBSTITUTIONS" table. The correct TXV must be ordered separately and field installed.

C35, CH33/CH35 coils - Use the orifice shipped with the outdoor unit or replace the factory installed orifice with the expansion valve listed.

CR33 and CH23 coils - Use the orifice shipped with the outdoor unit or use the expansion valve listed.

MOST POPULAR MATCHES		
Outdoor Unit Model	Indoor Unit Model No	
018	CX38-25B	
024	CX38-25B	
030	CX38-31B	
036	CX38-38B	
041	CX38-49C	
042	CX38-49C	
047	CX38-62C	
048	CX38-62C	
059	CX38-62C	
060	CX38-62C	

*TXV SUBSTITUTIONS

Use this table to determine if the factory installed TXV in the indoor unit needs to be replaced.

MUDADI	Indoor Coil or Air	Factory	Replacement
	Handler	TXV	TXV
030	CX35-48	12J20	12J18

*CX35 coils - The factory installed expansion valve must be replaced with the expansion valve listed (ordered separately).

If the combination is not listed above, the factory installed TXV is used.

AHRI STANDARD 210/240

Cooling or heating capacities are net values, including the effects of blower motor heat, and do not include supplementary heat. Power input is the total power input to the compressor(s) and fan(s), plus any controls and other items required as part of the system for normal operation.

Units which do not have an indoor air-circulating blower furnished as part of the model, i.e., split system with indoor coil only, is established by subtracting from the total cooling capacity 1250 Btu/h per 1,000 cfm, and by adding the same amount to the heating capacity. Total power input for both heating and cooling is increased by 365 W per 1,000 cfm of indoor air circulated.

NOTE!

For the latest AHRI System Matches please see the **Residential Matchup Tool** at <u>www.</u>
<u>LennoxPROs.com</u> or see the separate document **AHRI Air Conditioner Matches** that contains all outdoor unit matches.

¹ Tested according to AHRI Standard 270-2008 test conditions.

REVISIONS		
Sections	Description of Change	
Specifications	Renamed Regions to match AHRI definitions.	









Visit us at www.lennox.com
For the latest technical information, www.LennoxPros.com
Contact us at 1-800-4-LENNOX